

3027-Low Solid FLUX

DESCRIPTION

3027 is low solid flux formulated with non-halide activators, this leaves behind aesthetically and cosmetically cleaner post-flux residue than many other fluxes.

APPLICATION

3027 is formulated for use in both spraying and dipping technique.

Description	Specification
Flux Type	No Clean
Color / Appearance	Clear / Pale Yellow
Odor	Alcohol
Flash Point (T.O.C.)	18 °C
Specific Gravity @ 25 °C	0.798 ± 0.05
Solid Content	3.2 ± 0.5 %
Halide Content (%) (Chloride and	0.00%
Acid Value	11.0 – 19.0 mg KOH/g

The data is under specified condition, actual results may vary and customer is requested to test it before applying and using the material.

THINNING

3027 has some evaporation under normal operating/ environmental conditions and in order to restore it to its original specific gravity, thinner should be used.

PACKING

Available in 20 / 25 liters carboy.

STORAGE

3027 flux is alcohol-based and is flammable. Store away from sources of ignition.

